



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - IS 11286 Grade 3

Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

Group - Non-Ferrous Nickel Alloys

Sub Group - IS 11286 Grade 3 Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	1.000 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	2.000 max.		
Manganese	Mn %	1.150 max.		
Phosphorus	P %	0.030 max.		
Molybdenum	Mo %	3.000 max.		
sulphur	S %	0.030 max.		
Copper	Cu %	1.250 max.		
Nickel	Ni %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	345 min.
-	-	-	Yield Strength in Mpa	120 min.
-	-	-	Elongation in %	9 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
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-	-	-	-
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-	-	-	-
-	-	-	-
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS